

LAYING TECHNIQUES FOR VIRTUO CLASSIC TILES OR PLANKS





In accordance with the local standards

• 1 - MATERIAL INSPECTION

- Boxes are clearly marked with batch numbers and the product should be checked for match before installing.
- Inspect all materials carefully to verify that correct colors, lot number, patterns, quality and quantities have been shipped as ordered. Do not install, cut, or fit any material that has visible defects.
- A contractor that installs material that has visible defects or damage without prior consent of Gerflor deems the product acceptable for installation and therefore accepts full responsibility.

NOTE: Tiles have directional arrows and should be installed by alternating the arrows 90° forming a "checkerboard" pattern. Should the tiles be installed in the same direction, the seams will then be more visible, this is an observable fact inherent to the product.

Remove tiles or planks from the cartons 12 hours prior to installation. Mix tiles or planks from different boxes when installing.

• 2 - CONDITIONS OF IMPLEMENTATION

To install tiles and planks Virtuo Classic , the conditions of installation on the construction site must be respected necessarily as follows: The ideal ambient temperature must be included between 15 and 26°C, 24 hours before the installation and also during 24 hours after the installation. Planks or tiles must be stored in the same conditions, to avoid dimensional variations of the material. If tiles and planks were stored in conditions > 12°C, they must be released from the pallet and stored without pile (no more than 5 boxes). If tiles or planks were stored in conditions < 12°C, boxes must be opened and planks or tiles displayed in the zone where they must be installed. This will allow planks or tiles LVT to acclimatize more quickly.

• 3 - IMPLEMENTATION IN PLACES HAVING LIGHT SHAFT

OR BIG PLATE GLASS WINDOWS

In places presenting plate glass windows, big windows or light shaft, the temperature at ground level can achieve 40-50°C under the period of sunshine. It will be necessary on one hand to use glues accepting strong temperatures and on the other hand to regulate the temperature of the room (air conditioner) and/or to prevent the direct radiations) on the floor covering (curtains, veil). We recommend you to get in touch with your manufacturer of glue for the choice of the glue. Mix the blades of several boxes of the same series (batch) during the installation to avoid difference of colour.

• 4 - IMPLEMENTATION ON HEATING GROUNDS

The heating ground will have put in service and stopped before the installation of the LVT flooringThe natural drying of the subfloor must be completed by an on the way progressive putting of the heating

Always check the material before starting work in order to avoid problems with visible defects. Please inform GERFLOR of any visible defects discovered and do not

start work without their approval.

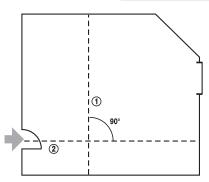
system before the installation of the floor covering according to the prescriptions of the systems. The heating will however be interrupted 48 hours before the application of the leveling compound.

Temperature of the heating flooring must not excess 28 ° C.

• 5 - POSITIONING

The tiles or planks should be unpacked at least 12 hours before installation, and stored flat, on a full-length level surface in the site where they will be used.

		LAYING DIRECTION
IMPORTANT	Tiles	90°c
	Planks	Same direction



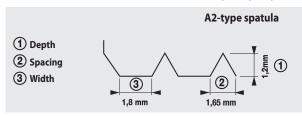
1. One guideline parallel with the main doorway 2. The other perpendicular to the main doorway, balancing the cut tiles

• 6 - GLUING

Using acrylic emulsion adhesive.

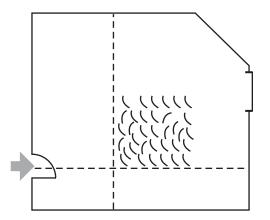
Spreading is with a fine toothed A2 type (TKB specification) Notched trowel giving an adhesive consumption rate of $300 / 350 \text{ g/m}^2$.

To achieve this distribution, blades have to be changed regularly.



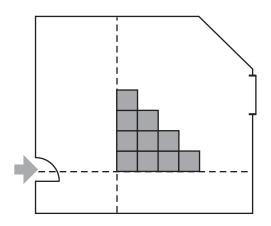
CAUTION: For places presenting plate glass windows, big windows or light shaft, we advise you to get in touch with your manufacturer of glue for the choice of the glue.

IMPORTANT: The information contained in it documents are valid as from: 01/04/2013 and susceptible to be modify without advance notice. The evolution of the technique being permanent, it is up to our clientele, before any implementation, to verify with our technical departments that the present document is the one very current



NOTE!

- Closely follow the adhesive manufacturer's instructions with particular regard to its waiting time.
- · Consumption and spatula are recommended by Gerflor
- Room temperature and humidity, sub-floor absorption and adhesive consumption.are important to have a perfect adhesion.
- Too short a waiting time and bubbling will occur.
- Too long a waiting time will result in poor transfer of the adhesive to the flooring (Schema).
- Ensure that just sufficient adhesive is applied to the sub-floor which corresponds to the number of tiles being installed so that the adhesive's waiting time is not exceeded.
- Apply adhesive to an area no larger than can be covered within the glue's working time.
- · Remove any surplus glue spots whilst work is in progress.



GLUING THE FLOOR AND LAYING THE TILES

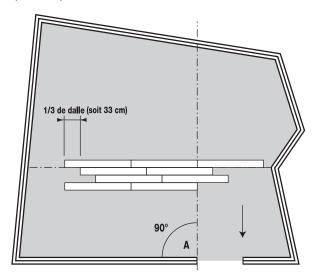
A - For square formats (STONE)

- Lay down the tiles in a pyramid pattern along the guidelines on the floor
- · Check the tile joints for evenness
- 90° lays (see TILE LAYING chapter).

B - For plank formats (WOOD)

Installation theory

- Divide the floor area into two parts with one guideline at right angles to the room's main doorway
- Position the first plank and then continue, following the guidelines (see sketch).

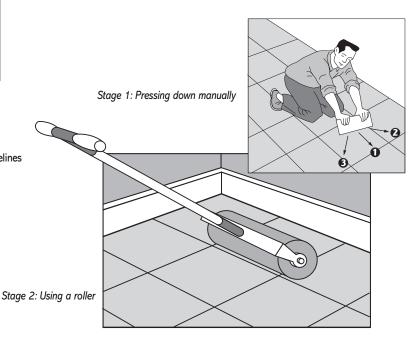


- The first plank in the next strip should be offset sideways by one third of its length to ensure that the joints repeat themselves every three strips. This is more aesthetically pleasing than repeating the joints every second strip.
- Alternatives include herringbone patterns, geometric layouts, etc
- Press down carefully to provide maximum adhesion.

• 7 - ROLLING OUT

This must be done in two stages:

- Manually, using a cork smoothing press
- Rolling out over the entire surface with a 50 Kg roller when installation is complete.



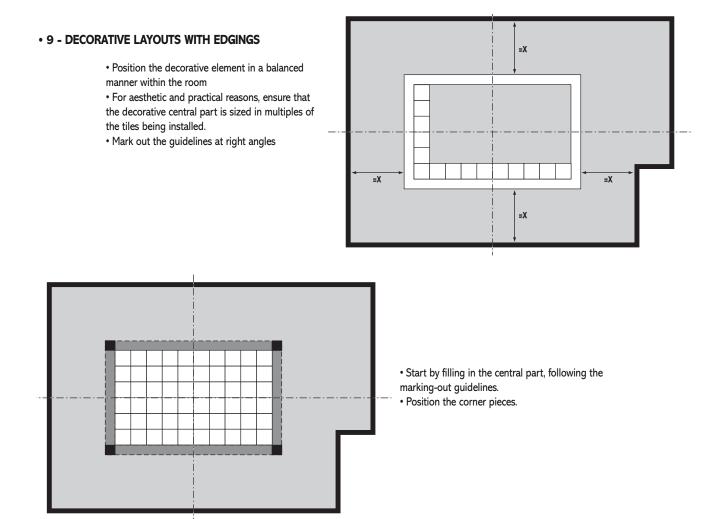
• 8 - COMMISSIONING - TRAFFIC

After installation:

- For normal pedestrian traffic, allow 48 hours
- Before moving or installing furniture, allow 72 hours

• Do not use rubber furniture feet

For under-floor heating, do not turn on the heating for 7 days after installing the tiles.



• Position the edging bands to match the patterns in the corners.

• Finish off by laying the surrounding floor covering.

